# APPENDIX A The Modernization Forum's Manufacturing Extension Tools in Use Survey

The Modernization Forum, the association for America's manufacturing extension community, seeks your input for important NIST MEP-funded research into the tools that manufacturing extension field staff use to serve customer firms. *Please take 15 minutes to fill out this questionnaire and return it by Wednesday, December 18, to the Modernization Forum, 20501 Ford Road, Dearborn, MI 48128. The fax number is (313) 271-2791.* If you have any questions, please call Matt Kane at (313) 271-2790, ext. 4. All respondents will receive a report summarizing the survey results.

For the purposes of this questionnaire, *manufacturing extension tools are defined as packaged and transferable methods, materials, software and training course content that field staff use to perform functions or guide decisions when working with customer firms.* Examples include, but are not limited to, assessment methods for identifying priority improvement projects, worksheets for calculating the expected financial impact of an improvement project, software for simulating the impact of changes in plant floor layout, and software used to help a firm select the appropriate business information system.

Do you use manufacturing extension tools when you work with customer firms?	YES NO

2. Please indicate how significant the following barriers are to your use of extension tools, using the scale: 1=not significant, 2=moderately significant, 3=significant, 4=very significant, 5=extremely significant.

	Not			Extremely		
	Sign	ificant	Significant			
I lack information about what tools are available	1	2	3	4	5	
I lack information about how well the tools perform	1	2	3	4	5	
The tools I would like to use are too expensive to buy	1	2	3	4	5	
The tools may be inaccurate and lead to inappropriate action	1	2	3	4	5	
Tools add little or nothing to what I already know	1	2	3	4	5	
Use of tools may detract from my relationship with the customer	1	2	3	4	5	
I don't believe tools can help me do my work	1	2	3	4	5	
So many tools exist that I can't determine which ones to use	1	2	3	4	5	
My extension center doesn't encourage tool use by field staff	1	2	3	4	5	
Use of tools may speed up projects and reduce my billable hours	1	2	3	4	5	

3. Please indicate how desirable it is to have extension tools for each of the following functions, using the scale: 1=not desirable, 2=moderately desirable, 3=desirable, 4=very desirable, 5=extremely desirable.

	Not			Extreme		
	Desi	irable	Desirable			
Identifying potential customers and making initial contact with them	1	2	3	4	5	
Building the customer's awareness of the need for change	1	2	3	4	5	
Distinguishing root causes of customer's problems from the symptoms	1	2	3	4	5	
Identifying customer's problems in general	1	2	3	4	5	
Recommending solutions, improvement projects for the customer	1	2	3	4	5	
Analyzing the likely pay back from an improvement project	1	2	3	4	5	
Guiding implementation decisions during a project	1	2	3	4	5	
Guiding project management	1	2	3	4	5	

If you do NOT use tools to perform functions or guide decisions when working with customer firms, please skip the remaining questions and return this questionnaire to the Modernization Forum. Thank you.

- 4. If you DO use manufacturing extension tools, please review the following tools list. For each tool, please circle "NA" if you are unfamiliar with the tool, <u>OR</u> circle a number at the right to indicate how frequently you use the tool, based on the following scale:
  - 1= Never use (with 0% of your customer firms)

  - 2= Rarely use (with 1-10% of customers)
    3= Sometimes use (with 11-25% of customers)
  - 4= Often use (with 26-50% of customers)
  - 5= Usually use (with more than 50% of customers)

    Unfa- Never

5= Usually use (with more than 50% of customers	′ Unfa-	Never				Usually
	miliar	Use				Use Tool
	with	Tool	(1-	(11-	(26-	50+%
Overall Assessment Tools	Tool	(0%)	10%)	25%)	50)	
Achieving Enterprise Excellence (AEE)	NA	1	2	3	4	5
Competitiveness Review	NA	1	2	3	4	5
Energy, Environmental and Manufacturing Assessment (EEM)	NA	1	2	3	4	5
ligh Impact Assessment	NA	1	2	3	4	5
Nanufacturing Assessment Methodology (MAM)	NA	1	2	3	4	5
Performance Benchmarking Service	NA	1	2	3	4	5
PRISM Manufacturing Assessment Tool	NA	1	2	3	4	5
QuickView	NA	1	2	3	4	5
SITE (Strategies to Increase your Total Effectiveness)	NA	1	2	3	4	5
low Does Your Company Measure Up in the 90s	NA	1	2	3	4	5
Other overall assessment tools:		1	2	3	4	5
Process Improvement, Plant Layout, Manufacturing Cells						
ARENA	NA	1	2	3	4	5
Correl Flow	NA	1	2	3	4	5
actory CAD, Factory Flow, Factory Plan	NA	1	2	3	4	5
low Model	NA	1	2	3	4	5
Micro Saint	NA	1	2	3	4	5
PowerSim	NA	1	2	3	4	5
ProModel	NA	1	2	3	4	5
aylor II	NA	1	2	3	4	5
Nold Flow	NA	1	2	3	4	5
ASQC Mapping Work Processes	NA	1	2	3	4	5
C Toolcrib Software	NA	1	2	3	4	5
ool Storage and Management Software	l <sub>NA</sub>	1	2	3	4	5
Other process improvement and layout tools:	-	1	2	3	4	5
Production Planning and Scheduling						
ACTOR	NA	1	2	3	4	5
AutoSched	NA	1	2	3	4	5
PROVISA	NA	1	2	3	4	5
Other production planning and scheduling tools:		1	2	3	4	5
	Unfa-	Never				Usually
	miliar	Use				Use
	with	Tool	(1-	(11-	(26-	Tool
Systems for Business, CAD/CAM, Manufacturing Control	Tool	(0%)	10%)	25%)	50%)	(50+%)
suySmart/ChooseSmart	NA	1	2	3	4	5
TS Guide to PC-Based Software for the Manufacturing Industry	NA NA	1	2	3	4	5
Computer Select	NA NA	1	2	3	4	5
Software Selection Tool: Business Systems from NCMS/GLMTC	NA NA	1	2	3	4	5
CAD Rating	NA NA	1	2	3	4	5
Guide	'*'	1	2	3	4	5
Other software selection tools:		ı	۷	3	7	J
<del></del>						

EDI/Communications/LAN	NA	1	2	3	4	5
EDI Project Planner and other EDI implementation tools from AIAG	NA	1	2	3	4	5
EDI Readiness Grid	NA	1	2	3	4	5
EDI Implementation Plan Templates from ITI's CEC	NA	1	2	3	4	5
/AN Selection Tool from ECRC	NA	1	2	3	4	5
COMNET, LANNET, NETWORK	NA	1	2	3	4	5
//OGUL		1	2	3	4	5
Other EDI/EC & communication tools:		•	_	Ü	•	· ·
Financial	NA	1	2	3	4	5
CTS Cost-Justifier for Manufacturing	NA	1	2	3	4	5
isCAL	NA	1	2	3	4	5
ACEE	l <sub>NA</sub>	1	2	3	4	5
'score		1	2	3	4	5
Other financial analysis tools:		·	_		·	
Quality and Inspection	NA	1	2	3	4	5
SO 9000 Checklist from Georgia Tech	NA	1	2	3	4	5
SOScore	NA	1	2	3	4	5
.earnerFirst: How to Implement ISO 9000		1	2	3	4	5
Other quality tools:		1	2	3	4	5
		-	_			
nspection tools:						
luman Resources						
\STD Trainer's Toolkit	NA	1	2	3	4	5
toad to High Performance Workplaces	NA	1	2	3	4	5
JISCPersonality Profile for Managers	NA	1	2	3	4	5
Employee Opinion Survey from Georgia Tech	NA	1	2	3	4	5
luman Resources Assessment Protocol	NA	1	2	3	4	5
Other human resources tools:		1	2	3	4	5
<del></del>	Unfa-	Never				Usually
	miliar	Use				Use
	with	Tool	(1-	(11-	(26-	Tool
Environmental, Energy and Regulation	Tool	(0%)	10%)	25%)	50%)	(50+%)
	NA NA		-	-		• •
reenScorendustrial Solid Waste Reduction Workbook from University of TN		1	2	3	4	5
·	NA NA	1	2	3	4	5
Manufacturing Energy Analysis	NA NA	1	2	3	4	5
DSHA Self-Inspection Checklist	NA	1	2	3	4	5
SAGE (Solvent Alternatives Guide)	NA	1	2	3	4	5
Self-Audit Manual for Metal Finishers	NA	1	2	3	4	5
<sup>2</sup> 2 Finance from Tellus Institute	NA	1	2	3	4	5
Vaste Reduction Assessment from CAMP/GLMTC	NA	1	2	3	4	5
Vaste Reduction Assessment for Fabricated Metal Products Indust.	NA	1	2	3	4	5
Facility Waste Reduction Manual from EPA	NA	1	2	3	4	5
Other environmental, energy and regulation tools:		1	2	3	4	5
Tunings Dispuis and Marie Core	I					
3usiness Planning and Marketing 3izPlan Builder	NA	1	2	3	1	5
					4	
Checklist for Evaluating New Ideas and Ventures	NA NA	1	2	3	4	5
Market Advisors Market Engineering Tools	NA	1	2	3	4	5
Other business planning and marketing tools:		1	2	3	4	5
Other Tools						
otal Quality Joining Assessment Methodology	NA	1	2	3	4	5
Program Managers Workstation for Best Manufacturing Practices	NA	1	2	3	4	5

Rapid prototyping tools:		1	2	3	4	5
ndustrial CAT scan tools:		1	2	3	4	5
Other tools, both commercial or self-developed:		1	2	3	4	5
		1	2	3	4	5
		1	2	3	4	5
		1	2	3	4	5
		1	2	3	4	5
		1	2	3	4	5
		1	2	3	4	5
5. How long have you worked in the field of manufactu	ring extension	on?				
Less than 1 year	Moi	re than 3	years bu	ut less th	nan 5	
More than 1 year but less than 3	Mo	re than 5	years			

1					
2					
3					
4					
5					
7. For the favorite tool you circled above, please indicate how sig your positive evaluation of that tool, using the scale: 1=not signific 4=very significant, 5=extremely significant.				ficant, 3	
		nificant			gnificant
Breaks the ice with customer firms	1	2	3	4	5
Performs accurately	1	2	3	4	5
Maintains quality of service across projects for different customers	1	2	3	4	5
Costs relatively little to purchase for use	1	2	3	4	5
Comes with training and support for the tool user	1	2	3	4	5
Is easy to use	1	2	3	4	5
Can be used for customer firms in a wide variety of circumstances	1	2	3	4	5
Integrates well with the other tools that I use	1	2	3	4	5
Saves time and money	1	2	3	4	5
Can be used by the customer firms themselves	1	2	3	4	5
Other:	1	2	3	4	5
	1	2	3	4	5
8. How did you hear about the manufacturing extension tools that	you use	. Please	e check	all that	apply.
Customer firms	Trad	de and i	ndustry	publica	tions
Tools catalogs	Con	ferences	s and se	eminars	
Other manufacturing extension field staff		le shows			
Extension center directors and managers		center has se with f		ndard s	et of tools fo

Thank you for completing this important questionnaire. Please return it by Wednesday, December 18, to the Modernization Forum, 20501 Ford Road, Dearborn, MI 48128, FAX = (313) 271-2791.

# **APPENDIX B: Respondent Write-ins for Other Tools Used (Ques. 4)**

#### **Overall Assessment Tools**

CAP Needs Assessments

Chicago Manufacturing Center custom assessment

Our own marketing audit and financial assessment

In-house profile

**OK Excellence** 

Self designed

Team Plan View (Wisconsin Department of Commerce)

One-day machining assessment

Interviews (both individual & group)

Our own internal mini assessment

Business needs analysis

P2T2

**CAMP Human Resources Assessment Protocol** 

Health & Safety Assessment

California Manufactuirng Technology Center internal

Manufacturers Resource Center assessments

#### Process Improvement, Plant Layout, Manufacturing Cells

**ABC Flowcharter** 

Flow charts

Our own software tools

Manual

PI, CI, TQM, DFM

Our own plant layout/workflow assessment

Visio

Auto Cad

#### **Production Planning & Scheduling**

Inspiration Software (MAC)

MRP2 software

Our own tools

JIT

MS Project

Tactic, shiver, avyx

#### Systems for Business, CAD/CAM, Manufacturing Control

CAP User's Guide

CAMP database

Co-worker recommendations

CAMP

BDO Seidman's Guide to MRP2 software

#### EDI/Communications/LAN

Co-workers opinions

**VANSAT** 

**GEIS** 

#### **Financial**

Activity based accounting

WIN credit

Spreadsheets

Wisconsin MEP-developed Excel tool that does most of what fisCAL does

Private consulting services

Written resources on "How to..." guides

Our own financial mini assessment

**BiFAR** 

BiFAR form IBMT (includes FisCAL)

Spreadsheets

Profitrak

**BiFAR** 

BiFAR segment of High Impact Assessment

#### **Quality & Inspection**

#### Quality Tools:

ISO 9000 Gap Audits & Collaborative Consultants

Consultants

ISO 9000 & QS 9000 checklist from an accredited registrar and document review checklist

CIRAS/Iowa MTC ISO checklist

ISO net

Perry Johnson lead auditor materials (checksheets, plan, schedule)

ISO 9000 GAP Analysis

ISO 9000 GAP, ISO 14000 GAP, QS 9000 GAP

In-house ISO network

MCP ISO/QS 9000 Program from South Carolina MEP

Baldrige criteria self designed - ISO

Private consulting services, e.g. ISONet, TWS, etc.

Harrington's "step by step"

ISO 9000 checklist from AQA

Our own quality mini assessment

Massachusetts Manufacturing Program self assessment questionnaire

## Inspection Tools:

No write-ins

#### Human Resources

Work Profile System

Work Keys

DDI team development survey, Thomas Kilman

Conflict Mode Instrument

Private consulting services

A.C.T. Work Keys

**Employee Opinion Survey** 

PeopleView employee feedback survey, Wisconsin Department of Commerce

Various & sundry-mostly written guides or published instruments that can be copied

Our own human resources mini assessment

Workforce Destinations

Workforce Destinations

#### **Environmental, Energy and Regulation**

P2 IRIS (in Beta release)

MSHA Inspection checklist

P2

Our own energy audit, environmental audit from sister center

Iowa Waste Reduction Center

\* Solid & Hazardous Waste Educational Center, University of Wisconsin

TURI, OTA

ISO 14000

Competitiveness Review

Self-assessment workbook for small manufacturers from Rutgers

Our own environmental mini assessment

Our own waste reduction & energy methodologies

Safety & Health survey audit

Several through Illinois energy/environmental

#### **Business Planning & Marketing**

SUCCESS - Business Planner

AMA - strategic planning

Own package developed for S.P.

Private consulting services

Our own planning/marketing mini assessment

SShare Online

SBDC business plan

#### **Other Tools**

#### Rapid Prototyping:

Sterolithgraphy

Microsoft Project

Autosketch

Milwaukee School of Engineering or U.M. Madison College of Engineering

From Oak Ridge National Labs

Automated Bid Service

Mil Spec Library

Parts History

Pro-engineer

#### Industrial CAT Scan:

No write-ins

#### Other tools, commercial and self-developed:

Turbo Cad

Excel

Mike Collins Industrial Marketing materials/books

Magmasoft

Flow 3D

ProEngineer

**AFSolid** 

Company View (Wisconsin Department of Commerce)

Team Plan View (Wisconsin Department of Commerce)

People View (Wisconsin Department of Comerce)

Value Added Manufacturing

# **APPENDIX C: Count of Users for Tools from Question 4**

Name of Tool         Using Tool Using This Tool           Overall Assessment Tools           Achieving Enterprise Excellence         3         1.8           Competitiveness Review         11         6.7           Energy, Environmental and Mfg Assessment         13         7.9           High Impact Assessment and Mfg Assessment         22         13.3           Manufacturing Assessment Method         21         12.7           Performance Benchmarking         111         67.3           PRISM Manufacturing Assessment         10         6.1           QuickView         105         63.6           SITE Assessment         30         18.2           How Does Your Company Measure         3         1.8           Process Improvement, Plant Layout and Manufacturing Cells           ARENA         7         4.2           CorelFLOW         11         6.7           Factory CAD, Flow, Plan         32         19.4           Flow Model         5         3.0           Micro Saint         1         0.6           ProModel         5         3.0           Taylor II         1         0.6           Mold Flow         8         4.8
Achieving Enterprise Excellence       3       1.8         Competitiveness Review       11       6.7         Energy, Environmental and Mfg Assessment       13       7.9         High Impact Assessment       22       13.3         Manufacturing Assessment Method       21       12.7         Performance Benchmarking       111       67.3         PRISM Manufacturing Assessment       10       6.1         QuickView       105       63.6         SITE Assessment       30       18.2         How Does Your Company Measure       3       1.8         Process Improvement, Plant Layout and Manufacturing Cells         ARENA       7       4.2         CorelFLOW       11       6.7         Factory CAD, Flow, Plan       32       19.4         Flow Model       5       3.0         Micro Saint       1       0.6         PowerSim       2       1.2         ProModel       18       10.9         Taylor II       1       0.6         Mold Flow       8       4.8         ASQC Mapping Work Processes       8       4.8         PC Toolcrib Software       5       3.0         Tool Sto
Competitiveness Review         11         6.7           Energy, Environmental and Mfg Assessment         13         7.9           High Impact Assessment         22         13.3           Manufacturing Assessment Method         21         12.7           Performance Benchmarking         111         67.3           PRISM Manufacturing Assessment         10         6.1           QuickView         105         63.6           SITE Assessment         30         18.2           How Does Your Company Measure         3         1.8           Process Improvement, Plant Layout and Manufacturing Cells           ARENA         7         4.2           CorelFLOW         11         6.7           Factory CAD, Flow, Plan         32         19.4           Flow Model         5         3.0           Micro Saint         1         0.6           PowerSim         2         1.2           ProModel         18         10.9           Taylor II         1         0.6           Mold Flow         8         4.8           ASQC Mapping Work Processes         8         4.8           PC Toolcrib Software         5         3.0
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High Impact Assessment       22       13.3         Manufacturing Assessment Method       21       12.7         Performance Benchmarking       111       67.3         PRISM Manufacturing Assessment       10       6.1         QuickView       105       63.6         SITE Assessment       30       18.2         How Does Your Company Measure       3       1.8         Process Improvement, Plant Layout and Manufacturing Ce./Is         ARENA       7       4.2         CoreIFLOW       11       6.7         Factory CAD, Flow, Plan       32       19.4         Flow Model       5       3.0         Micro Saint       1       0.6         PowerSim       2       1.2         ProModel       18       10.9         Taylor II       1       0.6         Mold Flow       8       4.8         PC Toolcrib Software       5       3.0         Tool Storage & Management Softwr       3       1.8         Production Planning and Scheduling         FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8      <
Manufacturing Assessment Method       21       12.7         Performance Benchmarking       111       67.3         PRISM Manufacturing Assessment       10       6.1         QuickView       105       63.6         SITE Assessment       30       18.2         How Does Your Company Measure       3       1.8         Process Improvement, Plant Layout and Manufacturing Cells         ARENA       7       4.2         CorelFLOW       11       6.7         Factory CAD, Flow, Plan       32       19.4         Flow Model       5       3.0         Micro Saint       1       0.6         PowerSim       2       1.2         ProModel       18       10.9         Taylor II       1       0.6         Mold Flow       8       4.8         ASQC Mapping Work Processes       8       4.8         PC Toolcrib Software       5       3.0         Tool Storage & Management Softwr       3       1.8         Production Planning and Scheduling         FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8
Performance Benchmarking         111         67.3           PRISM Manufacturing Assessment         10         6.1           QuickView         105         63.6           SITE Assessment         30         18.2           How Does Your Company Measure         3         1.8           Process Improvement, Plant Layout and Manufacturing Ceills           ARENA         7         4.2           CorelFLOW         11         6.7           Factory CAD, Flow, Plan         32         19.4           Flow Model         5         3.0           Micro Saint         1         0.6           PowerSim         2         1.2           ProModel         18         10.9           Taylor II         1         0.6           Mold Flow         8         4.8           ASQC Mapping Work Processes         8         4.8           PC Toolcrib Software         5         3.0           Tool Storage & Management Softwr         3         1.8           Production Planning and Scheduling           FACTOR         1         0.6           AutoSched         7         4.2           PROVISA         3         1.8     <
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Micro Saint       1       0.6         PowerSim       2       1.2         ProModel       18       10.9         Taylor II       1       0.6         Mold Flow       8       4.8         ASQC Mapping Work Processes       8       4.8         PC Toolcrib Software       5       3.0         Tool Storage & Management Softwr       3       1.8         Production Planning and Scheduling         FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8          Systems for Business, CAD/CAM, Manufacturing Control
PowerSim         2         1.2           ProModel         18         10.9           Taylor II         1         0.6           Mold Flow         8         4.8           ASQC Mapping Work Processes         8         4.8           PC Toolcrib Software         5         3.0           Tool Storage & Management Softwr         3         1.8           Production Planning and Scheduling           FACTOR         1         0.6           AutoSched         7         4.2           PROVISA         3         1.8    Systems for Business, CAD/CAM, Manufacturing Control
ProModel         18         10.9           Taylor II         1         0.6           Mold Flow         8         4.8           ASQC Mapping Work Processes         8         4.8           PC Toolcrib Software         5         3.0           Tool Storage & Management Softwr         3         1.8           Production Planning and Scheduling           FACTOR         1         0.6           AutoSched         7         4.2           PROVISA         3         1.8   Systems for Business, CAD/CAM, Manufacturing Control
Taylor II       1       0.6         Mold Flow       8       4.8         ASQC Mapping Work Processes       8       4.8         PC Toolcrib Software       5       3.0         Tool Storage & Management Softwr       3       1.8         Production Planning and Scheduling         FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8    Systems for Business, CAD/CAM, Manufacturing Control
Mold Flow       8       4.8         ASQC Mapping Work Processes       8       4.8         PC Toolcrib Software       5       3.0         Tool Storage & Management Softwr       3       1.8         Production Planning and Scheduling         FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8         Systems for Business, CAD/CAM, Manufacturing Control
ASQC Mapping Work Processes PC Toolcrib Software Tool Storage & Management Softwr  FACTOR AutoSched PROVISA  Systems for Business, CAD/CAM, Manufacturing Control  4.8  4.8  4.8  4.8  4.8  4.8  4.8  4.
PC Toolcrib Software 5 3.0 Tool Storage & Management Softwr 3 1.8  Production Planning and Scheduling  FACTOR 1 0.6 AutoSched 7 4.2 PROVISA 3 1.8  Systems for Business, CAD/CAM, Manufacturing Control
Tool Storage & Management Softwr 3 1.8  Production Planning and Scheduling  FACTOR 1 0.6 AutoSched 7 4.2 PROVISA 3 1.8  Systems for Business, CAD/CAM, Manufacturing Control
Production Planning and Scheduling  FACTOR 1 0.6 AutoSched 7 4.2 PROVISA 3 1.8  Systems for Business, CAD/CAM, Manufacturing Control
FACTOR       1       0.6         AutoSched       7       4.2         PROVISA       3       1.8    Systems for Business, CAD/CAM, Manufacturing Control
AutoSched 7 4.2 PROVISA 3 1.8  Systems for Business, CAD/CAM, Manufacturing Control
PROVISA 3 1.8  Systems for Business, CAD/CAM, Manufacturing Control
Systems for Business, CAD/CAM, Manufacturing Control
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BuySmart/CnooseSmart 16 9.7
Computer Select 3 1.8 Software Selection Tool from NCMS/GLMTC 32 19.4
CAD Rating Guide 12 7.3
EDI/Communications/LAN
EDI Project Planner, other EDI tools from AIAG 5 3.0
EDI Readiness Grid 3 1.8
EDI Implementation Plan Templates 4 2.4
VAN Selection Tool from ECRC 7 4.2
COMNET, LANNET, NETWORK 1 0.6
MOGUL 1 0.6

Name of Tool	Number Using Tool	Percentage of Tool Users Using This Tool
Financial CTS Cost-Justifier for Manufacturing fisCAL PACEE Z Score	5 45 4 28	3.0 27.3 2.4 17.0
Quality and Inspection ISO 9000 Checklist from Georgia Tech ISOScore LeanerFirst: Implement ISO 9000	14 5 2	8.5 3.0 1.2
Human Resources ASTD Trainer's Toolkit Road to High Performance Workplace DISCPersonality Profile for Managers Employee Opinion Survey from Georgia Tech Human Resources Assessment Protocol	4 2 10 4 8	2.4 1.2 6.1 2.4 4.8
Environmental, Energy and Regulation GreenScore Industrial Solid Waste Reduction Manufacturing Energy Analysis OSHA Self-Inspection Checklist SAGE Self-Audit Manual for Metal Finishers P2 Finance from Tellus Institute Waste Reduction Assessment Waste Reduct. Assess.for Fabricated Metal Facility Waste Reduction Manual from EPA	1 8 3 23 12 4 4 6 2 6	0.6 4.8 1.8 13.9 7.3 2.4 2.4 3.6 1.2 3.6
Business Planning and Marketing BizPlan Builder Checklist for Evaluating New Ideas Market Advisors Market Engineering	19 4 4	11.5 2.4 2.4
Other Tools Total Quality Joining Assessment Program Managers Workstation	6 4	3.6 2.4

# APPENDIX D: Full List of Tools Written in by Respondents as Most Useful

The list leaves off generic mentions, such as "assessment" "continuous improvement" and "ISO 9000."

Name of Tool	Number of Write-ins
ADC Flourabortor	0
ABC Flowcharter	2
AF solid	1
Arena	1
ASQC Mapping Work Processes	2
Auto bid service	1
Autocad	2
Autosled	1
Auto sketch	1
Baldridge (criteria self assess checklist)	2 2
BizPlan Builder	
BuySmart CAD Selection	2 1
	2
CITE Assessment	
Competitiveness Review	6 1
Comprehensive list of fed, state grant and loans CorelFLOW	
	2
CTS (no further specification) CTS Cost Justifier	5 3
CTS Guide to PC-Based Software	ა 6
	1
DISCPersonality Profile for Managers	1
DVIRC Cellular Manufacturing Program ECM assess	1
Energy, Environmental and Mfg Assessment Explorer Satisfaction	3 1
•	6
Factory CAD/Flow/Plan fisCal	21
Flow 3rd	1
Fundamentals of field engineer	1
G-Hall manufacturing database	1
Harrington's step by step for ISO 9000 & QS 9000	1
Health and safety assessment	1
High Impact Assessment & BI-FAR	18
HRAP & mini-HRAP	5
lmi	1
Intro to EDI software from ECRC program	2
ISO 9000 Checklist	8
ISO 9000/QS9000 Gap (Analysis)	3
ISO 9000 & QS9000 review checklist	1
ISO Score	3
Juran Institute Strategic Planning Guide	1
Lotus Notes	1
Magmasoft	1
Making Software Selection Easy	1
Manufacturing Assessment Methodology	7
Manual marketing assessment	1
Michael Collins Industrial Marketing Materials	1
Microsoft Office	1
	Number of

Name of Tool	Write-ins
Microsoft Project	3
Mold Flow	1
New York State Industrial Effectiveness Program	1
Oklahmoa Excellence	2
OSHA Checklist	2 2
P2 Finance	1
Pacee	1
PeopleView	1
Performance Benchmarking	65
PRISM Manufacturing Assessment	6
Process flow analysis (spreadsheet)	1
Pro Engineer	2
Profitrak	1
ProModel	4
Quality system assessment	1
QuickView	57
Resource Look	1
SAGE	1
Setup reduction program	1
SITE Assessment	14
SMED	1
Software Selection Tool	15
Team Based Problem Solving	1
Team Plan View	1
TECnet	3
Tellus	1
Teltech	2
VAN selection tool	1
University capstone projects	1
Waste Reduction Assessment	1
Wilson sales training	1
Workforce Destinations	2
Work Keys	1
Work Profiling System	3

## **APPENDIX E: Testing for Statistical Significance**

Mean scores for survey questions 2, 3 and 7 were tested to determine if the variations were statistically significant using the standard T-test at the 95 percent confidence interval. For extapolations from a sample to a population, the population's mean is equal to the sample mean plus or minus t.025 multiplied by the result of the sample's standard error (the standard deviation divided by the square root of the number of observations).

The following table presents the sample means, the high and low ranges derived from the T-test, the standard deviations and the number of observations (total number of respondents answering the question). The table shows these data for all respondents to questions 2, 3 and 7, as well as selected subgroups.

## Standard Errors and Mean Ranges for Questions 2, 3 and 7

		Low	High		
Question 2All Respondents	Mean		_	StDev r	7
I lack information about what tools are available	3.32	_	_	1.25	227
I lack information about how well the tools perform	3.78				225
The tools I would like to use are too expensive to buy	2.82				217
The tools may be inaccurate and lead to inappropriate action	2.66				212
Tools add little or nothing to what I already know	2.07			1.03	216
Use of tools may detract from my relationship with customer	1.97			1.09	218
I don't believe tools can help me do my work	1.55			0.85	217
So many tools exist that I can't determine which ones to use	2.57		2.73		219
My extension center doesn't encourage tool use by field staff	1.94	1.78	2.10	1.19	216
Use of tools may speed up projects and reduce billable hours	1.91	1.74	2.08	1.30	217
		Low	High		
Question 2Yes to Use Tools	Mean	Range	Range	StDev r	า
I lack information about what tools are available	3.19	3.00	3.38	1.24	164
I lack information about how well the tools perform	3.72	3.54	3.90	1.19	163
The tools I would like to use are too expensive to buy	2.92	2.73	3.11	1.23	158
The tools may be inaccurate and lead to inappropriate action	2.66	2.46	2.86	1.26	158
Tools add little or nothing to what I already know	2.03	1.88	2.18	0.98	158
Use of tools may detract from my relationship with customer	1.94	1.78	2.10	1.05	158
I don't believe tools can help me do my work	1.45	1.33	1.57	0.75	158
I don't believe tools can neip me do my work	0.55	2.37	2.73	1.17	159
So many tools exist that I can't determine which ones to use	2.55	2.31	2.73	1.17	
	2.55 1.79			1.08	158

Question 2No to Use Tools I lack information about what tools are available I lack information about how well the tools perform The tools I would like to use are too expensive to buy The tools may be inaccurate and lead to inappropriate action Tools add little or nothing to what I already know Use of tools may detract from my relationship with customer I don't believe tools can help me do my work So many tools exist that I can't determine which ones to use My extension center doesn't encourage tool use by field staff Use of tools may speed up projects and reduce billable hours	Mean 3.65 3.94 2.56 2.63 2.19 2.03 1.81 2.63 2.36 1.68	3.34 3.67 2.24 2.30 1.89 1.73 1.54 2.30 2.00	3.96 4.21 2.88 2.96 2.49 2.33 2.08 2.96	1.23 1.15 1.18 1.03 1.26	63 62 59 54 58 60 59 60 58 59
	Low High				
Question 3All Respondents	Mean	Range	_	StDev r	1
Identifying potential customers and making initial contact	3.36	3.17	3.55	1.43	225
Building the customer's awareness of the need for change	3.87	3.73	4.01	1.09	226
Distinguishing root causes of problems from symptoms	3.98	3.84	4.12	1.07	226
Identifying customer's problems in general	3.69	3.56	3.82	1.03	226
Recommending solutions, improvement projects for customer	3.74				227
Analyzing the likely pay back from an improvement project	3.95			1.13	227
Guiding implementation decisions during a project	3.40				225
Guiding project management	3.24	3.09	3.39	1.15	225
	Low High				
Question 3Yes to Use Tools	Mean		_	StDev r	1
Identifying potential customers and making initial contact	3.35	_	_	1.40	163
Building the customer's awareness of the need for change	3.91	3.74			164
Distinguishing root causes of problems from symptoms	4.05	3.88	4.22	1.08	164
Identifying customer's problems in general	3.74	3.58	3.90	1.06	164
Recommending solutions, improvement projects for customer	3.80	3.63	3.97	1.10	164
Analyzing the likely pay back from an improvement project	3.90	3.72	4.08	1.18	164
Guiding implementation decisions during a project	3.41	3.23	3.59	1.19	164
Guiding project management	3.26	3.08	3.44	1.19	164

Question 3No to Use Tools Identifying potential customers and making initial contact Building the customer's awareness of the need for change Distinguishing root causes of problems from symptoms Identifying customer's problems in general Recommending solutions, improvement projects for customer Analyzing the likely pay back from an improvement project Guiding implementation decisions during a project Guiding project management			High Range 3.77 4.02 4.04 3.80 3.84 4.33 3.65 3.44	StDev r 1.51 1.02 1.05 0.95 0.98 0.99 1.05 1.02	62 62 62 62 63 63 61 61
	Low High				
Question 7All Respondents (Yes to Use Tools)	Mean		_	StDev r	)
Breaks the ice with customer firms	3.35	3.13	3.57	1.26	124
Performs accurately	3.81	3.65	3.97	0.90	125
Maintains quality of service across projects for different firms	3.50	3.29	3.71	1.18	121
Costs relatively little to purchase for use	3.71	3.51	3.91	1.11	123
Comes with training and support for the tool user	3.03	2.79	3.27	1.35	121
Is easy to use	3.78	3.60	3.96	1.01	124
Can be used for firms in a wide variety of circumstances	4.07	3.90	4.24	0.99	127
Integrates well with the other tools that I use	3.46	3.23	3.69	1.27	120
Saves time and money	3.80	3.61	3.99	1.07	124
Can be used by the customer firms themselves	2.98	2.72	3.24	1.46	124
	Low High				
Question 7Favorite Tool = QuickView	Mean	Range	Range	StDev r	)
Breaks the ice with customer firms	3.90	3.53	4.27	0.79	20
Performs accurately	3.15	2.62	3.68	1.14	20
Maintains quality of service across projects for different firms	2.63	1.95	3.31	1.42	19
Costs relatively little to purchase for use	4.15	3.69	4.61	0.99	20
Comes with training and support for the tool user	2.68	2.03	3.33	1.34	19
Is easy to use	4.20	3.84	4.56	0.77	20
Can be used for firms in a wide variety of circumstances	4.05	3.54	4.56	1.10	20
Integrates well with the other tools that I use	2.84	2.23	3.45	1.26	19
Saves time and money	3.32	2.76	3.88	1.16	19
Can be used by the customer firms themselves	3.72	3.04	4.40	1.36	18

		Low	High		
Question 7Favorite Tool = Performance Benchmarking	Mean	Range	Range	StDev n	
Breaks the ice with customer firms	3.27	2.63	3.91	1.45	22
Performs accurately	3.95	3.60	4.30	0.79	22
Maintains quality of service across projects for different firms	3.50	3.01	3.99	1.10	22
Costs relatively little to purchase for use	4.00	3.61	4.39	0.87	22
Comes with training and support for the tool user	3.45	2.93	3.97	1.18	22
Is easy to use	3.50	3.07	3.93	0.96	22
Can be used for firms in a wide variety of circumstances	3.86	3.52	4.20	0.77	22
Integrates well with the other tools that I use	3.24	2.72	3.76	1.14	21
Saves time and money	3.36	2.84	3.88	1.18	22
Can be used by the customer firms themselves	2.82	2.14	3.50	1.53	22